

The Tribocoat® process can be used with any tool steels, BeCu, forged aluminum, cast iron and stainless steel. It can be welded and benched without any associated negative effect to the remaining mold. Tribocoat® works excellently with all molding materials with the exception of pure rubber, and it works very well with Silicone rubber, TPO, PVC and Sanoprene.

**Tribocoat® benefits include:**

- Reduced Cycle Time
- Quick, Effortless Release
- Corrosion Resistance
- Extended Mold Life
- Improved Productivity

Mold-Tech prides itself on its exceptional customer service. We want you to come back and to ensure you will, we will do everything possible to provide you with “over-the-top” quality and service. Tribocoat® is competitively priced and comes with the added benefit of yielding superior advantages when compared with any mold coating on the market today. Our normal turnaround time is 2-3 days.

### Mold-Tech Tribocoat® HT (High Teflon) Specifications

<b>Type of Coating:</b>	Electroless Nickel with 20% PTFE (Teflon) Composite Coating
<b>Thickness Range:</b>	0.0002 to .00020 inches +/- 0.0001 uniform across all coated surfaces
<b>Lubricity:</b>	Coefficient of friction 0.04
<b>Corrosion Resistance:</b>	Over 300 hours salt spray @0.001 thick build
<b>Hardness:</b>	40 Rc - 50 Rc after 500°F for 2 Hours
<b>Wear Resistance:</b>	14MG. Tabor CS-10 wheel w/ 1 kg load
<b>Operation Range:</b>	-50°F to +750°F
<b>Max Size - Steel:</b>	64" long x 32" wide x 43" deep
<b>Max-Size Aluminum:</b>	72" long x 36" wide x 43" deep
<b>Lifting Capacity:</b>	20 tons

### Mold-Tech Tribocoat® LT (Low Teflon) Specifications

<b>Type of Coating:</b>	Electroless Nickel with 7% PTFE (Teflon) Composite Coating
<b>Thickness Range:</b>	0.0002 to .00020 inches +/- 0.0001 uniform across all coated surfaces
<b>Lubricity:</b>	Coefficient of friction 0.06
<b>Corrosion Resistance:</b>	Over 300 hours salt spray @0.001 thick build
<b>Hardness:</b>	52 Rc - 55 Rc after 500°F for 2 Hours
<b>Wear Resistance:</b>	14MG. Tabor CS-10 wheel w/ 1 kg load
<b>Operation Range:</b>	-50°F to +750°F
<b>Max Size - Steel:</b>	64" long x 32" wide x 43" deep
<b>Max-Size Aluminum:</b>	72" long x 36" wide x 43" deep
<b>Lifting Capacity:</b>	20 tons